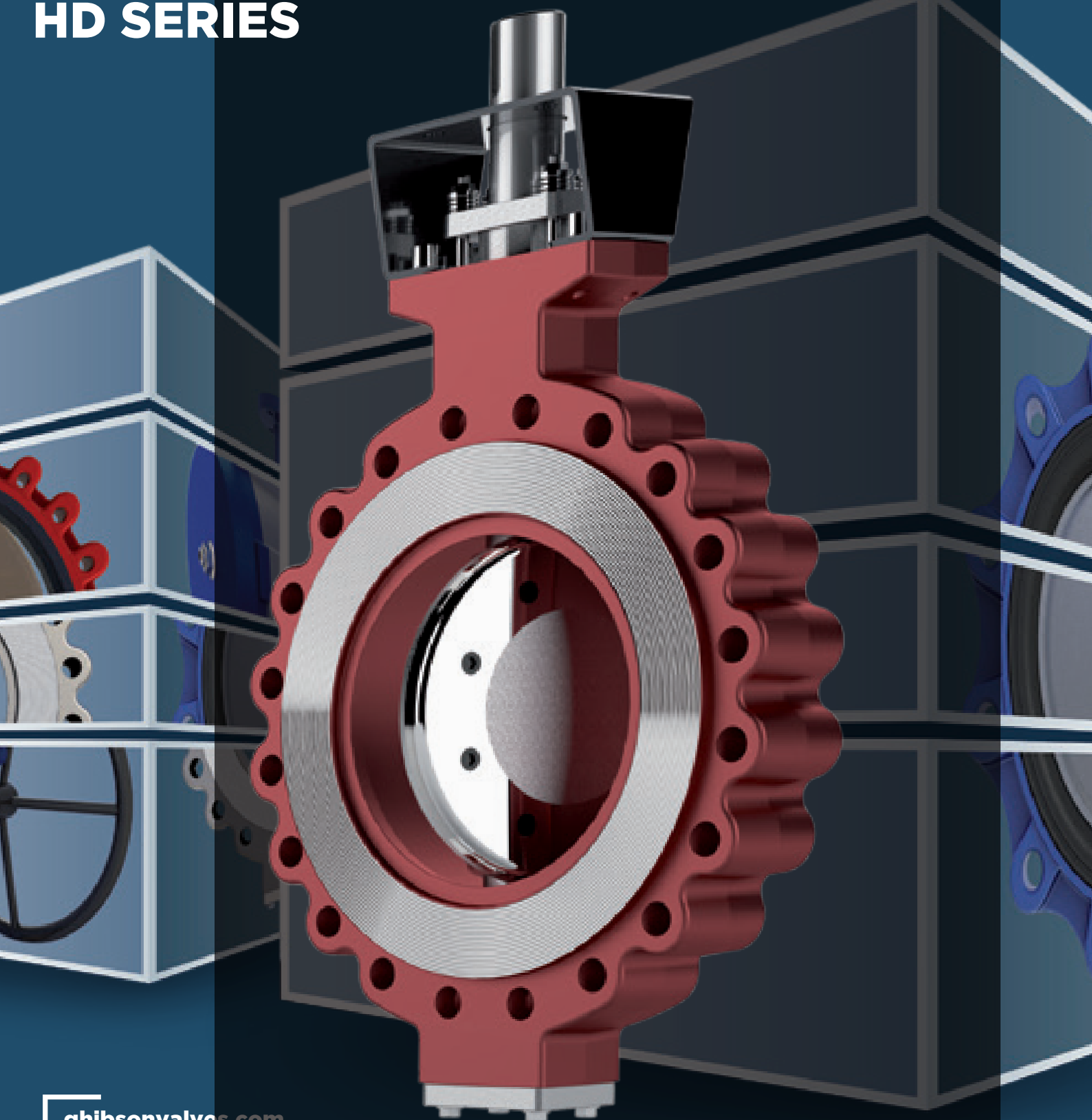




DYSTRYBUTOR W POLSCE  
ARMAKOM ul. Zmudzka 31 85-028 Bydgoszcz

**armakom**

## BUTTERFLY VALVES DOUBLE ECCENTRIC HD SERIES



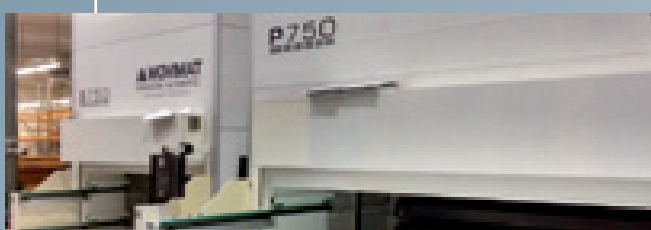
[ghibsonvalves.com](http://ghibsonvalves.com)

# BUTTERFLY VALVES DOUBLE ECCENTRIC HD SERIES

Ghibson high performance butterfly valves HD are specifically designed for high demanding applications where the valve performance is critical.

Available in different material and ratings.

The Fire safe version is Fire tested to API 607-6th edition.



|                           |          |
|---------------------------|----------|
| <b>HD series</b>          | <b>1</b> |
| • technical data          | 1        |
| • components              | 2        |
| RTFE seat                 | 2        |
| UHT seat                  | 2        |
| Inconel seat              | 3        |
| "FIRE SAFE" design        | 4        |
| • dimensions              | 5        |
| • compatible flanges JIS  | 6        |
| • torque values           | 6        |
| • pressure / temperature  | 6        |
| <b>Operators</b>          | <b>7</b> |
| • Handlever and Gearboxes | 7        |
| • Pneumatic Actuator      | 8        |
| • Hydraulic Actuator      | 9        |

GHIBSON  
Zola Predosa  
Bologna





### BVHD - Wafer DN 50 - 500 • 2" - 20"

### BLHD - Lug DN 50 - 500 • 2" - 20"

#### Max working pressure:

BVHD/BLHD DN 50÷500: **25 Bar**  
Flange: **PN 10-16-25 • A150**

#### Design:

EN 593~EN 736  
EN 12516~EN 1092~EN12266  
ISO 5211~DIN 3337~API 609~ASME B16.34  
PED 97/23/EC (cat III) Mod H

#### Face to face:

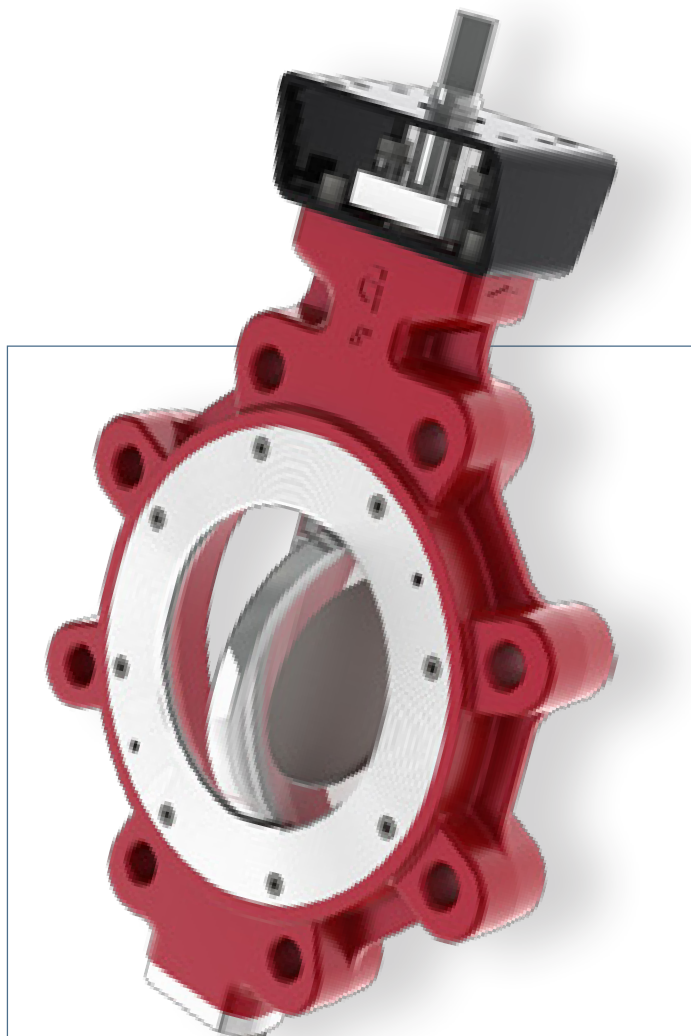
DIN EN 558-1 Series 20~ISO 5752 Series 20  
BS-5155 Series 4~MSS-SP67  
API 609 cat.B~NFE 29305-1

#### Testing:

EN 12266-1 Rate A ~ ISO 5208 Rate A  
DIN 3230 ~ API 598  
FIRE TEST API607 VI Ed. September  
Class V - Met/Met

#### Tag:

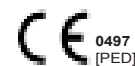
EN 19 ~ MSS SP-25



TYPE  
APPROVAL



TYPE  
APPROVAL



ANSI/API 607 - ISO 10497-5



#### BODY

| material                     | references              | standard coating               | DN     |
|------------------------------|-------------------------|--------------------------------|--------|
| Carbon steel (wafer, lug)    | ASTM A216-WCB           | High-temp coating - grey color | 50-500 |
| Stainless steel (wafer, lug) | ASTM A351 CF8M (A316)   | -                              | 50-500 |
| Austenitic Stainless steel   | ASTM A351 CK3MCuN (6MO) | -                              | 50-500 |
| SUPERDUPLEX                  | ASTM A890 Gr. 5A        | -                              | 50-500 |

#### DISC

| material                   | references              | DN     |
|----------------------------|-------------------------|--------|
| Stainless steel            | ASTM A351 CF8M (A316)   | 50-500 |
| Austenitic Stainless steel | ASTM A351 CK3MCuN (6MO) | 50-500 |
| SUPERDUPLEX                | ASTM A890 Gr. 5A        | 50-500 |

#### BODY SEAT

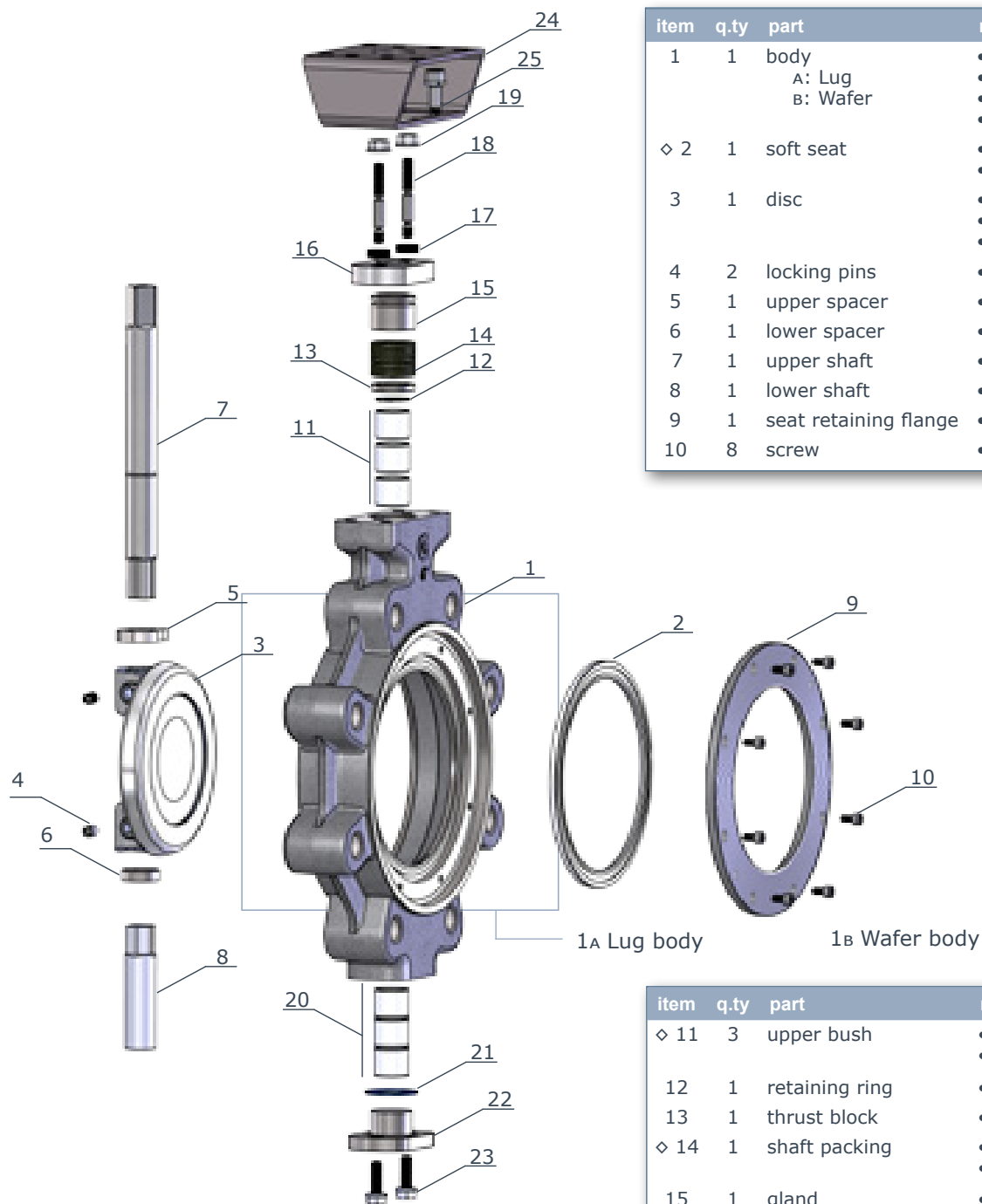
| ref. | material               | working temp.  |
|------|------------------------|----------------|
| RT   | RTFE (PTFE reinforced) | -60°C / +230°C |
| MT   | Inconel 625            | -60°C / +450°C |
| PK   | Polymer UHT            | -60°C / +260°C |

On request can be supplied other materials as: LCB, Hastelloy, Monel, Uranus, Alloy, DUPLEX, Special steels, Special bronzes.  
Special coating on request.



**BVHD - Wafer • RTFE seat / UHT seat**  
DN 50 - 500 • 2" - 20"  
PN 10 - 16 - 25 • ANSI 150

**BVHD - Lug • RTFE seat / UHT seat**  
DN 50 - 500 • 2" - 20"  
PN 10 - 16 - 25 • ANSI 150



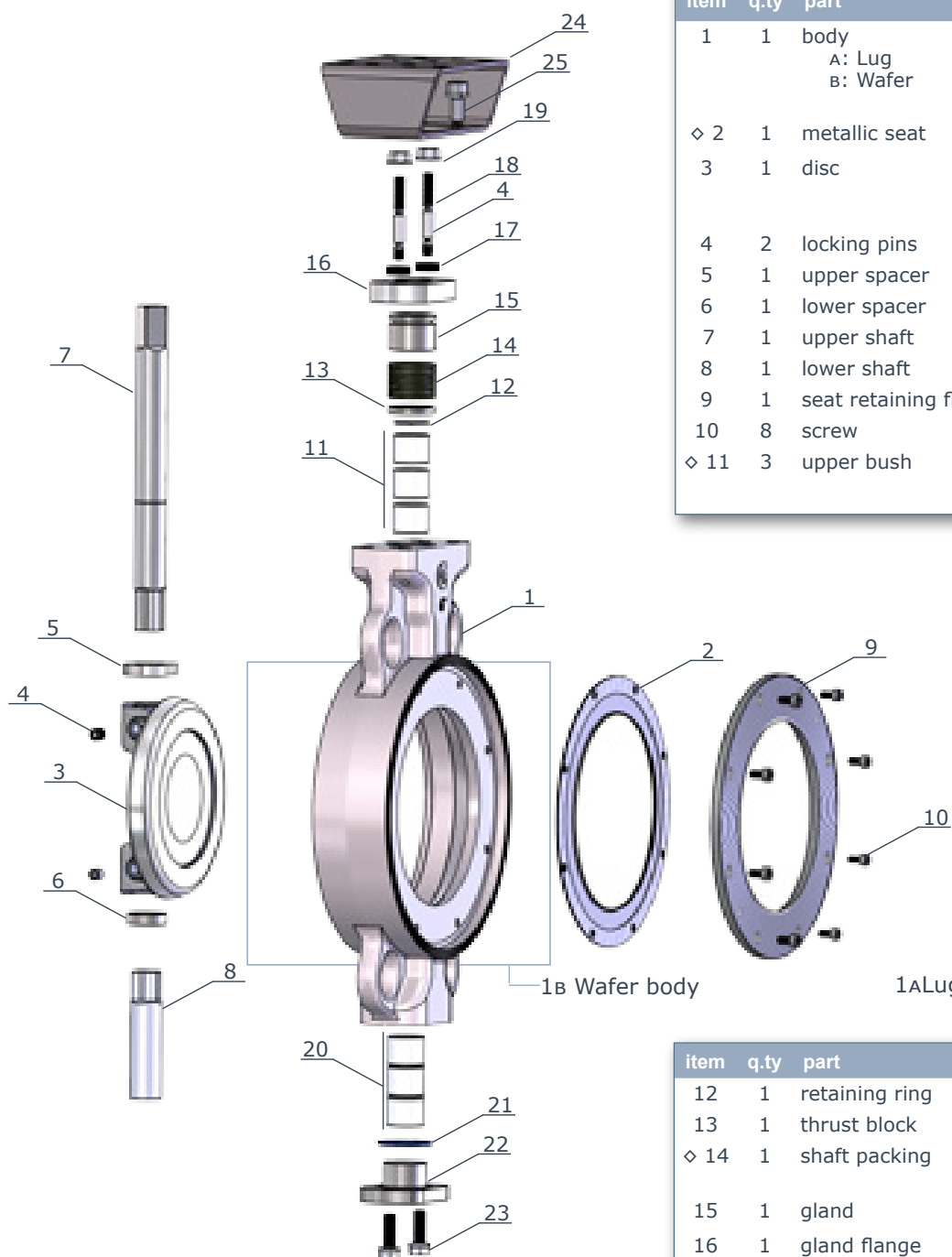
| item | q.ty | part                       | material                                                                                                                                                               |
|------|------|----------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1    | 1    | body<br>A: Lug<br>B: Wafer | <ul style="list-style-type: none"> <li>• A216 - WCB</li> <li>• A351 - CF8M (AISI 316)</li> <li>• A351 - CK3MCuN (6MO)</li> <li>• ASTM A890 Gr.5A (S.DUPLEX)</li> </ul> |
| ◇ 2  | 1    | soft seat                  | <ul style="list-style-type: none"> <li>• RTFE (PTFE reinforced)</li> <li>• UHT polymer</li> </ul>                                                                      |
| 3    | 1    | disc                       | <ul style="list-style-type: none"> <li>• A351 - CF8M (AISI 316)</li> <li>• A351 - CK3MCuN (6MO)</li> <li>• ASTM A890 Gr.5A (S.DUPLEX)</li> </ul>                       |
| 4    | 2    | locking pins               | • AISI316                                                                                                                                                              |
| 5    | 1    | upper spacer               | • AISI316                                                                                                                                                              |
| 6    | 1    | lower spacer               | • AISI316                                                                                                                                                              |
| 7    | 1    | upper shaft                | • ASTM A564 Gr630                                                                                                                                                      |
| 8    | 1    | lower shaft                | • ASTM A564 Gr630                                                                                                                                                      |
| 9    | 1    | seat retaining flange      | • AISI 316                                                                                                                                                             |
| 10   | 8    | screw                      | • AISI 316                                                                                                                                                             |

| item | q.ty | part           | material                                                                                           |
|------|------|----------------|----------------------------------------------------------------------------------------------------|
| ◇ 11 | 3    | upper bush     | <ul style="list-style-type: none"> <li>• stainless steel + PTFE</li> <li>• steel + PTFE</li> </ul> |
| 12   | 1    | retaining ring | • A 316                                                                                            |
| 13   | 1    | thrust block   | • A 316                                                                                            |
| ◇ 14 | 1    | shaft packing  | <ul style="list-style-type: none"> <li>• graphite</li> <li>• PTFE (on request)</li> </ul>          |
| 15   | 1    | gland          | • AISI316                                                                                          |
| 16   | 1    | gland flange   | • AISI316                                                                                          |
| 17   | 2    | springs set    | • stainless steel                                                                                  |
| 18   | 2    | rods           | • AISI 316                                                                                         |
| 19   | 2    | nut            | • AISI 316                                                                                         |
| ◇ 20 | 3    | lower bush     | <ul style="list-style-type: none"> <li>• stainless steel + PTFE</li> <li>• steel + PTFE</li> </ul> |
| ◇ 21 | 1    | O.ring         | • PTFE                                                                                             |
| 22   | 1    | lower plug     | • AISI 316                                                                                         |
| 23   | 2    | screw          | • AISI 316                                                                                         |
| 24   | 1    | upper flange   | • steel epoxy coated                                                                               |
| 25   | 4    | screw          | • AISI 316                                                                                         |

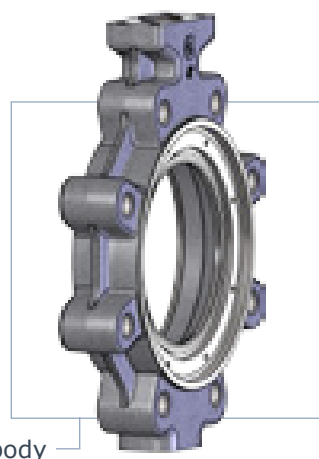
◇ parts included in spare kit

**BVHD - Wafer • Inconel seat**  
DN 50 - 500 • 2" - 20"  
PN 10 - 16 - 25 • ANSI 150

**BVHD - Lug • Inconel seat**  
DN 50 - 500 • 2" - 20"  
PN 10 - 16 - 25 • ANSI 150



| item | q.ty | part                       | material                                                                                                                                                               |
|------|------|----------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1    | 1    | body<br>A: Lug<br>B: Wafer | <ul style="list-style-type: none"> <li>• A216 - WCB</li> <li>• A351 - CF8M (AISI 316)</li> <li>• A351 - CK3MCuN (6MO)</li> <li>• ASTM A890 Gr.5A (S.DUPLEX)</li> </ul> |
| ◇ 2  | 1    | metallic seat              | • Inconel 625 + graphite                                                                                                                                               |
| 3    | 1    | disc                       | <ul style="list-style-type: none"> <li>• A351 - CF8M (AISI 316)</li> <li>• A351 - CK3MCuN (6MO)</li> <li>• ASTM A890 Gr.5A (S.DUPLEX)</li> </ul>                       |
| 4    | 2    | locking pins               | • AISI316                                                                                                                                                              |
| 5    | 1    | upper spacer               | • AISI316                                                                                                                                                              |
| 6    | 1    | lower spacer               | • AISI316                                                                                                                                                              |
| 7    | 1    | upper shaft                | • ASTM A564 Gr630                                                                                                                                                      |
| 8    | 1    | lower shaft                | • ASTM A564 Gr630                                                                                                                                                      |
| 9    | 1    | seat retaining flange      | • AISI 316                                                                                                                                                             |
| 10   | 8    | screw                      | • AISI 316                                                                                                                                                             |
| ◇ 11 | 3    | upper bush                 | <ul style="list-style-type: none"> <li>• stainless steel + PTFE</li> <li>• steel + PTFE</li> </ul>                                                                     |



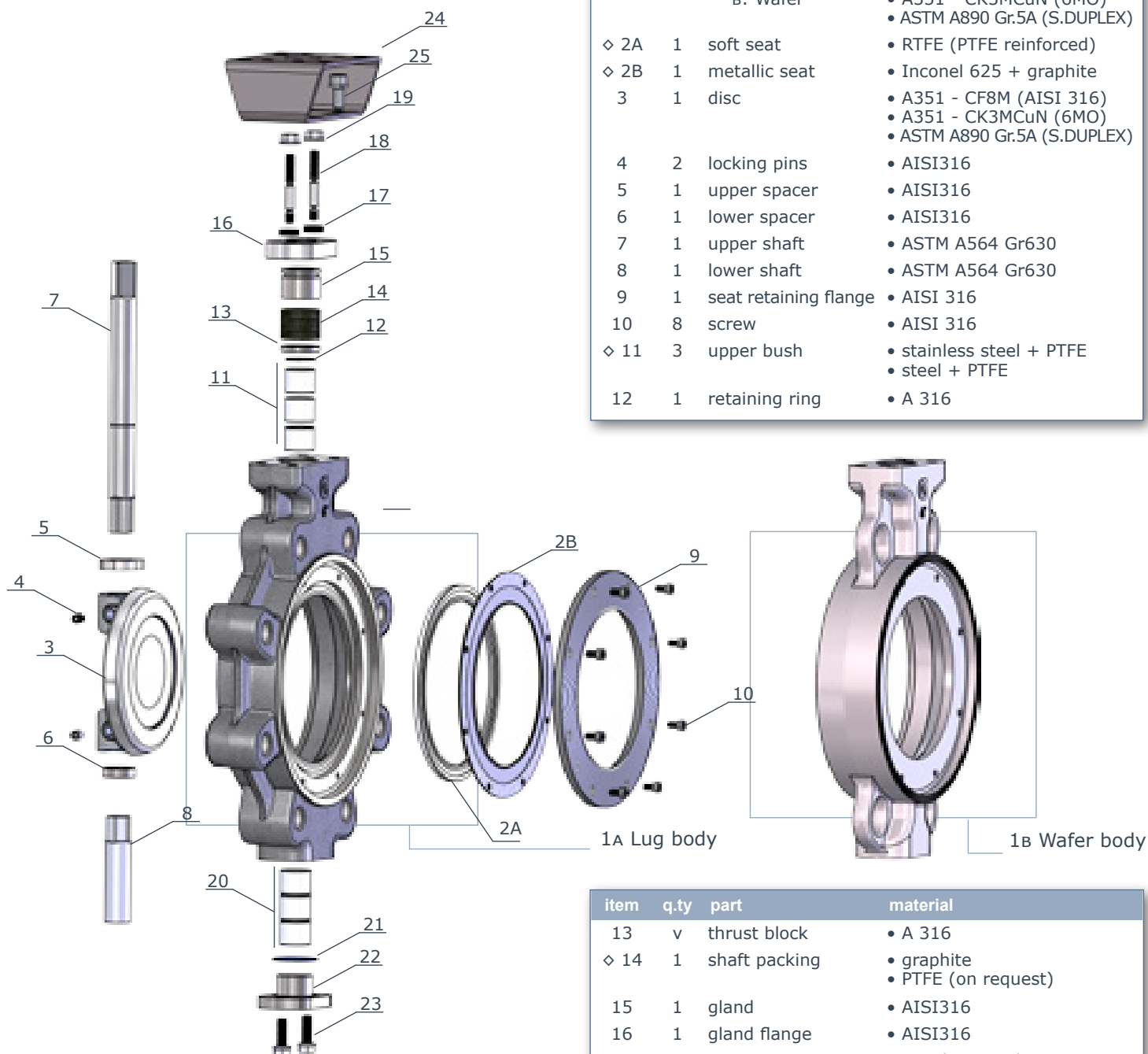
| item | q.ty | part           | material                                                                                           |
|------|------|----------------|----------------------------------------------------------------------------------------------------|
| 12   | 1    | retaining ring | • A 316                                                                                            |
| 13   | 1    | thrust block   | • A 316                                                                                            |
| ◇ 14 | 1    | shaft packing  | <ul style="list-style-type: none"> <li>• graphite</li> <li>• PTFE (on request)</li> </ul>          |
| 15   | 1    | gland          | • AISI316                                                                                          |
| 16   | 1    | gland flange   | • AISI316                                                                                          |
| 17   | 2    | springs set    | • stainless steel                                                                                  |
| 18   | 2    | rods           | • AISI 316                                                                                         |
| 19   | 2    | nut            | • AISI 316                                                                                         |
| ◇ 20 | 3    | lower bush     | <ul style="list-style-type: none"> <li>• stainless steel + PTFE</li> <li>• steel + PTFE</li> </ul> |
| ◇ 21 | 1    | packing        | • graphite                                                                                         |
| 22   | 1    | lower plug     | • AISI 316                                                                                         |
| 23   | 2    | screw          | • AISI 316                                                                                         |
| 24   | 1    | upper flange   | • steel epoxy coated                                                                               |
| 25   | 4    | screw          | • AISI 316                                                                                         |

◇ parts included in spare kit



**BVHD - Wafer • "FIRE SAFE" design**  
DN 50 - 500 • 2" - 20"  
PN 10-16-25 • ANSI 150

**BLHD - Lug • "FIRE SAFE" design**  
DN 50 - 500 • 2" - 20"  
PN 10-16-25 • ANSI 150

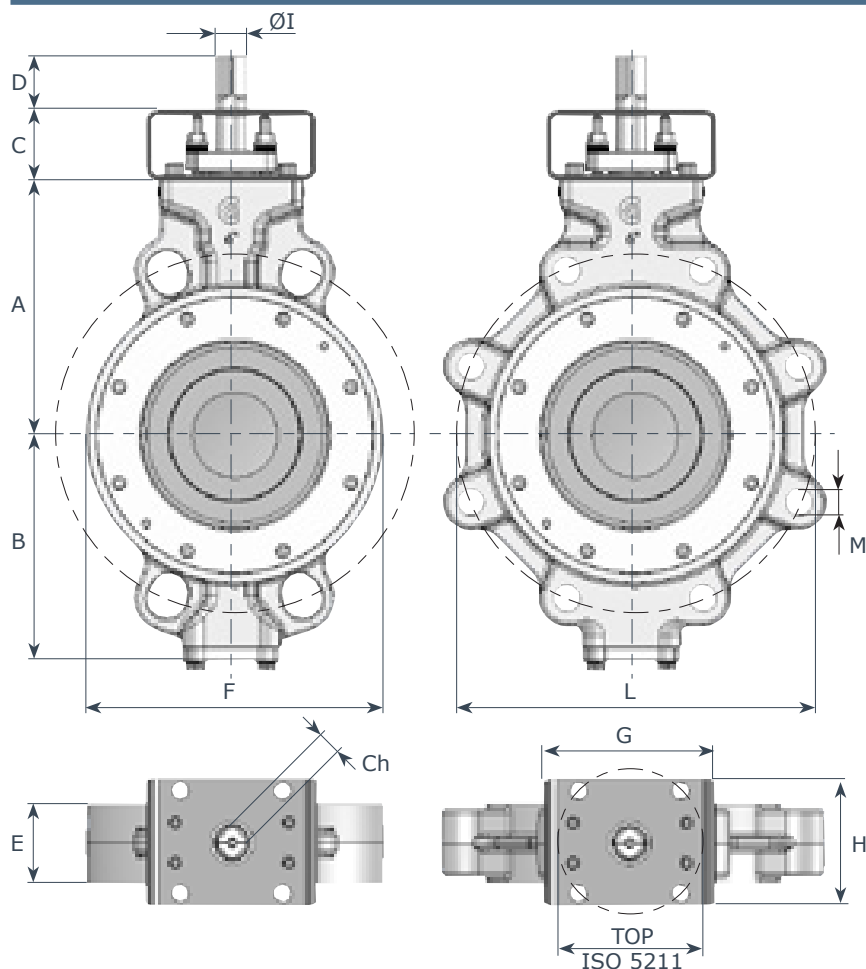


| item | q.ty | part                       | material                                                                                                                                                               |
|------|------|----------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1    | 1    | body<br>A: Lug<br>B: Wafer | <ul style="list-style-type: none"> <li>• A216 - WCB</li> <li>• A351 - CF8M (AISI 316)</li> <li>• A351 - CK3MCuN (6MO)</li> <li>• ASTM A890 Gr.5A (S.DUPLEX)</li> </ul> |
| ◇ 2A | 1    | soft seat                  | • RTFE (PTFE reinforced)                                                                                                                                               |
| ◇ 2B | 1    | metallic seat              | • Inconel 625 + graphite                                                                                                                                               |
| 3    | 1    | disc                       | <ul style="list-style-type: none"> <li>• A351 - CF8M (AISI 316)</li> <li>• A351 - CK3MCuN (6MO)</li> <li>• ASTM A890 Gr.5A (S.DUPLEX)</li> </ul>                       |
| 4    | 2    | locking pins               | • AISI316                                                                                                                                                              |
| 5    | 1    | upper spacer               | • AISI316                                                                                                                                                              |
| 6    | 1    | lower spacer               | • AISI316                                                                                                                                                              |
| 7    | 1    | upper shaft                | • ASTM A564 Gr630                                                                                                                                                      |
| 8    | 1    | lower shaft                | • ASTM A564 Gr630                                                                                                                                                      |
| 9    | 1    | seat retaining flange      | • AISI 316                                                                                                                                                             |
| 10   | 8    | screw                      | • AISI 316                                                                                                                                                             |
| ◇ 11 | 3    | upper bush                 | <ul style="list-style-type: none"> <li>• stainless steel + PTFE</li> <li>• steel + PTFE</li> </ul>                                                                     |
| 12   | 1    | retaining ring             | • A 316                                                                                                                                                                |

◇ parts included in spare kit

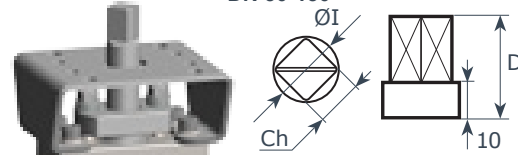
| item | q.ty | part          | material                                                                                           |
|------|------|---------------|----------------------------------------------------------------------------------------------------|
| 13   | v    | thrust block  | • A 316                                                                                            |
| ◇ 14 | 1    | shaft packing | <ul style="list-style-type: none"> <li>• graphite</li> <li>• PTFE (on request)</li> </ul>          |
| 15   | 1    | gland         | • AISI316                                                                                          |
| 16   | 1    | gland flange  | • AISI316                                                                                          |
| 17   | 2    | springs set   | • stainless steel                                                                                  |
| 18   | 2    | rods          | • AISI 316                                                                                         |
| 19   | 2    | nut           | • AISI 316                                                                                         |
| ◇ 20 | 3    | lower bush    | <ul style="list-style-type: none"> <li>• stainless steel + PTFE</li> <li>• steel + PTFE</li> </ul> |
| ◇ 21 | 1    | packing       | • graphite                                                                                         |
| 22   | 1    | lower plug    | • AISI 316                                                                                         |
| 23   | 2    | screw         | • AISI 316                                                                                         |
| 24   | 1    | upper flange  | • steel epoxy coated                                                                               |
| 25   | 4    | screw         | • AISI 316                                                                                         |

### BVHD/BLHD dimensions



#### SHAFT

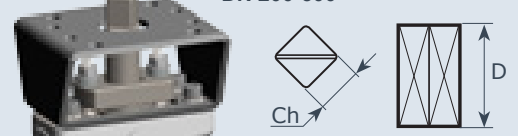
DN 50-150



DN 200-500

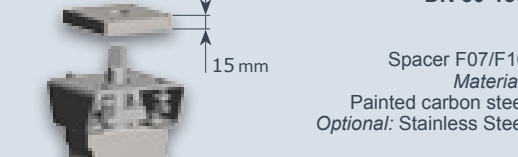


OPTIONAL <sup>(2)</sup>  
DN 200-500



#### OPTIONAL SPACER

DN 50-150



Spacer F07/F10

Material:

Painted carbon steel

Optional: Stainless Steel

| DN  | "     | A   | B   | C   | D  | E   | F   | G   | H   | Ø I | Ch | K  | TOP | OPTIONAL<br>D <sup>(2)</sup> | Ch <sup>(2)</sup> |
|-----|-------|-----|-----|-----|----|-----|-----|-----|-----|-----|----|----|-----|------------------------------|-------------------|
| 50  | 2     | 117 | 81  | 50  | 34 | 43  | 95  | 100 | 70  | 14  | 11 | -  | F07 | -                            | -                 |
| 65  | 2 1/2 | 120 | 93  | 50  | 34 | 46  | 105 | 100 | 70  | 14  | 11 | -  | F07 | -                            | -                 |
| 80  | 3     | 129 | 101 | 50  | 34 | 46  | 127 | 100 | 70  | 14  | 11 | -  | F07 | -                            | -                 |
| 100 | 4     | 160 | 128 | 50  | 34 | 52  | 150 | 100 | 70  | 18  | 14 | -  | F07 | -                            | -                 |
| 125 | 5     | 170 | 159 | 50  | 38 | 56  | 174 | 120 | 90  | 22  | 17 | -  | F10 | -                            | -                 |
| 150 | 6     | 179 | 168 | 50  | 38 | 56  | 210 | 120 | 90  | 22  | 17 | -  | F10 | -                            | -                 |
| 200 | 8     | 218 | 207 | 60  | 40 | 61  | 270 | 120 | 90  | 25  | -  | 8  | F10 | 23                           | 22                |
| 250 | 10    | 257 | 232 | 80  | 60 | 69  | 325 | 160 | 130 | 30  | -  | 10 | F12 | 23                           | 22                |
| 300 | 12    | 300 | 270 | 80  | 60 | 78  | 378 | 160 | 130 | 35  | -  | 10 | F12 | 28                           | 27                |
| 350 | 14    | 328 | 304 | 100 | 60 | 92  | 432 | 200 | 140 | 40  | -  | 12 | F14 | 28                           | 27                |
| 400 | 16    | 387 | 340 | 100 | 60 | 102 | 485 | 200 | 140 | 45  | -  | 14 | F14 | 37                           | 36                |
| 500 | 20    | 451 | 427 | 100 | 75 | 127 | 580 | 200 | 165 | 60  | -  | 18 | F16 | 47                           | 46                |

| DN  | PN 10 |    |     | PN 16 |    |     | PN 25 |    |     | ANSI 150         |    |       | Kg.   |      |
|-----|-------|----|-----|-------|----|-----|-------|----|-----|------------------|----|-------|-------|------|
|     | M     | n. | L   | M     | n. | L   | M     | n. | L   | M <sup>(1)</sup> | n. | L     | wafer | lug  |
| 50  | M16   | 4  | 125 | M16   | 4  | 125 | M16   | 4  | 125 | M16              | 4  | 120.6 | 3.5   | 5.7  |
| 65  | M16   | 8  | 145 | M16   | 8  | 145 | M16   | 8  | 145 | M16              | 4  | 139.7 | 4.0   | 7    |
| 80  | M16   | 8  | 160 | M16   | 8  | 160 | M16   | 8  | 160 | M16              | 4  | 152.4 | 4.8   | 7.6  |
| 100 | M16   | 8  | 180 | M16   | 8  | 180 | M20   | 8  | 190 | M16              | 8  | 190.5 | 8     | 9.7  |
| 125 | M16   | 8  | 210 | M16   | 8  | 210 | M24   | 8  | 220 | M20              | 8  | 215.9 | 10.1  | 14.8 |
| 150 | M20   | 8  | 240 | M20   | 8  | 240 | M24   | 8  | 250 | M20              | 8  | 241.3 | 13.5  | 17.6 |
| 200 | M20   | 8  | 295 | M20   | 12 | 295 | M24   | 12 | 310 | M20              | 8  | 298.4 | 22    | 32   |
| 250 | M20   | 12 | 350 | M24   | 12 | 355 | M27   | 12 | 370 | M22              | 12 | 361.9 | 35    | 46   |
| 300 | M20   | 12 | 400 | M24   | 12 | 410 | M27   | 16 | 430 | M22              | 12 | 431.8 | 50    | 62   |
| 350 | M20   | 12 | 460 | M24   | 16 | 470 | M30   | 16 | 490 | M24              | 12 | 476.2 | 83    | 110  |
| 400 | M24   | 16 | 515 | M27   | 16 | 525 | M33   | 16 | 550 | M27              | 16 | 539.7 | 107   | 140  |
| 500 | M24   | 20 | 620 | M30   | 20 | 650 | M33   | 20 | 660 | M27              | 20 | 635   | 200   | 250  |

NOTE <sup>(1)</sup>: in case of ANSI150 flanges,  
threading can be ANSI B1.1 UNC2B

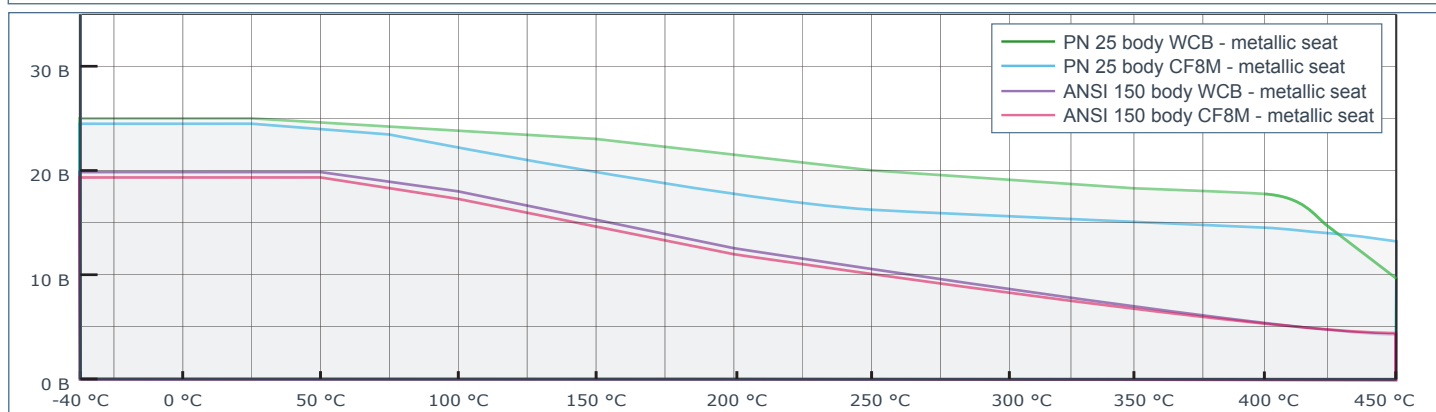
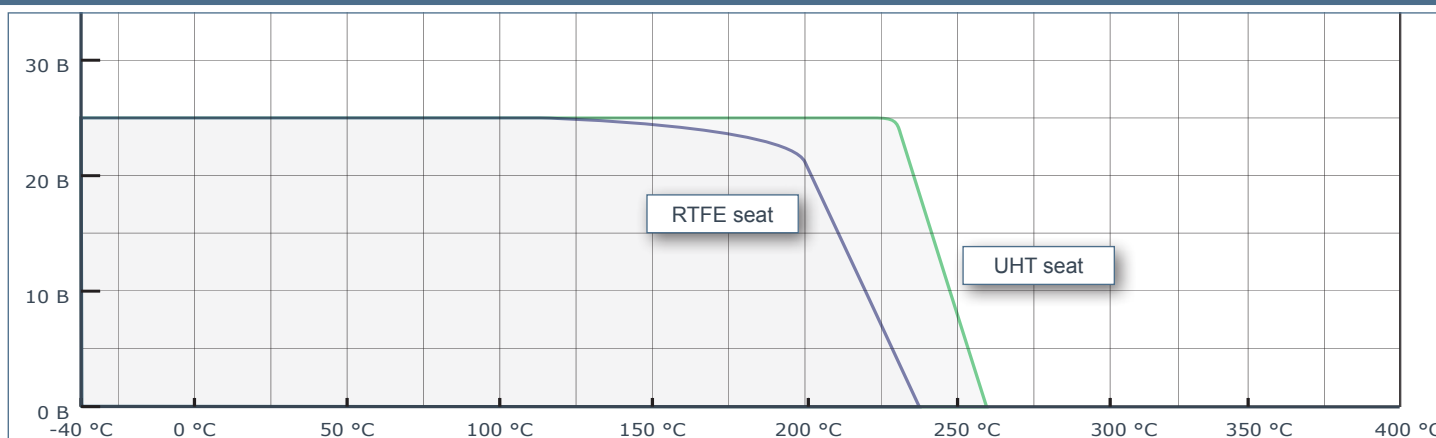
### Compatible flanges JIS B2220 :2004

| DN  | BVHD - wafer (Pmax = 25bar)     |         |         |         |         | BLHD - lug (Pmax = 25bar)              |         |         |         |         |
|-----|---------------------------------|---------|---------|---------|---------|----------------------------------------|---------|---------|---------|---------|
|     | JIS 5K                          | JIS 10K | JIS 16K | JIS 20K | JIS 30K | JIS 5K                                 | JIS 10K | JIS 16K | JIS 20K | JIS 30K |
| 50  | ×                               | ✓       | ●       | ●       | ●       | ×                                      | ●       | ●       | ●       | ×       |
| 65  | ●                               | ✓       | ●       | ●       | ×       | ●                                      | ●       | ●       | ●       | ×       |
| 80  | ●                               | ●       | ●       | ●       | ×       | ●                                      | ●       | ●       | ●       | ●       |
| 100 | ×                               | ●       | ✓       | ✓       | ✓       | ×                                      | ●       | ●       | ●       | ●       |
| 125 | ●                               | ●       | ✓       | ✓       | ✓       | ●                                      | ●       | ●       | ●       | ●       |
| 150 | ●                               | ✓       | ×       | ×       | ×       | ●                                      | ✓       | ×       | ×       | ×       |
| 200 | ×                               | ●       | ✓       | ✓       | ●       | ×                                      | ●       | ●       | ●       | ●       |
| 250 | ●                               | ✓       | ×       | ×       | ×       | ●                                      | ●       | ×       | ×       | ×       |
| 300 | ×                               | ×       | ×       | ×       | ×       | ×                                      | ×       | ×       | ×       | ×       |
| 350 | ×                               | ×       | ●       | ●       | ●       | ×                                      | ×       | ●       | ●       | ●       |
| 400 | ×                               | ●       | ●       | ●       | ×       | ×                                      | ●       | ●       | ●       | ×       |
| 500 | please contact Technical Office |         |         |         |         | ✓ standard ● on request × not possible |         |         |         |         |

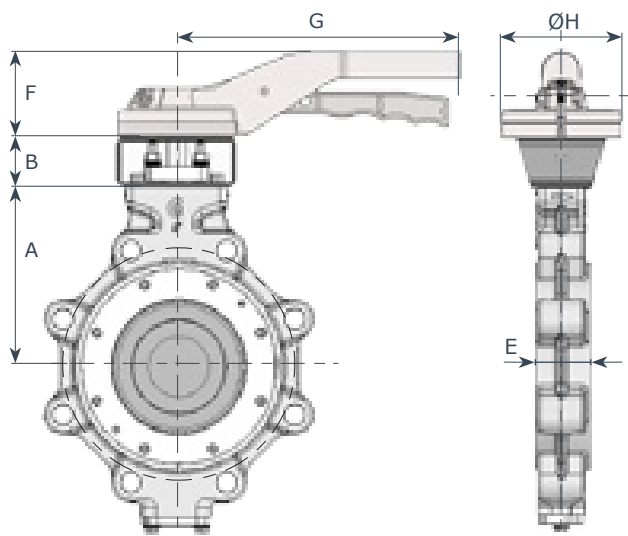
### Torque values - Nm | safety factor excluded

| seat: RTFE - fluid: H <sub>2</sub> O - 20°C |      |      |      |      | seat: INCONEL - fluid: H <sub>2</sub> O - 20°C |      |      |      |      |
|---------------------------------------------|------|------|------|------|------------------------------------------------|------|------|------|------|
| working pressure: BAR                       |      |      |      |      | working pressure: BAR                          |      |      |      |      |
| DN                                          | 10   | 16   | 20   | 25   | DN                                             | 10   | 16   | 20   | 25   |
| 50                                          | 24   | 30   | 40   | 47   | 50                                             | 36   | 44   | 58   | 68   |
| 65                                          | 34   | 38   | 48   | 60   | 65                                             | 51   | 56   | 70   | 86   |
| 80                                          | 38   | 45   | 54   | 68   | 80                                             | 57   | 67   | 78   | 97   |
| 100                                         | 45   | 56   | 62   | 81   | 100                                            | 68   | 83   | 89   | 114  |
| 125                                         | 85   | 90   | 105  | 120  | 125                                            | 124  | 133  | 154  | 168  |
| 150                                         | 130  | 145  | 170  | 210  | 150                                            | 186  | 212  | 248  | 302  |
| 200                                         | 180  | 240  | 270  | 390  | 200                                            | 261  | 350  | 392  | 570  |
| 250                                         | 330  | 450  | 520  | 580  | 250                                            | 480  | 668  | 765  | 848  |
| 300                                         | 580  | 640  | 740  | 850  | 300                                            | 848  | 941  | 1085 | 1244 |
| 350                                         | 780  | 1030 | 1190 | 1550 | 350                                            | 950  | 1250 | 1500 | 1850 |
| 400                                         | 850  | 1400 | 1750 | 2275 | 400                                            | 1750 | 2180 | 2470 | 2830 |
| 500                                         | 1925 | 2560 | 2980 | 3875 | 500                                            | 2740 | 3445 | 3910 | 4500 |

### Pressure / Temperature

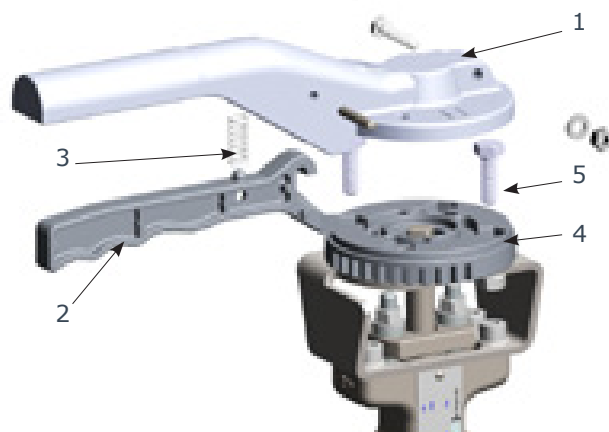


### Handlever



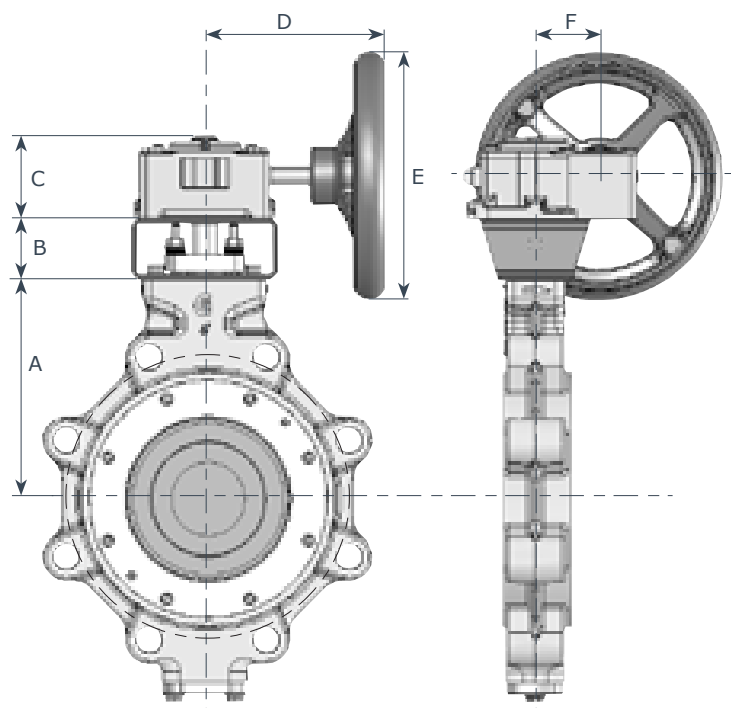
| DN  | "     | A   | B  | E  | F  | G   | ØH  | aluminium |        | St. Steel |        |
|-----|-------|-----|----|----|----|-----|-----|-----------|--------|-----------|--------|
|     |       |     |    |    |    |     |     | Kg wafer  | Kg lug | Kg wafer  | Kg lug |
| 50  | 2     | 117 | 50 | 43 | 67 | 220 | 93  | 4.1       | 6.3    | 5.2       | 7.4    |
| 65  | 2 1/2 | 120 | 50 | 46 | 67 | 220 | 93  | 4.6       | 7.6    | 5.7       | 8.7    |
| 80  | 3     | 129 | 50 | 46 | 67 | 220 | 93  | 5.4       | 8.2    | 6.5       | 9.3    |
| 100 | 4     | 160 | 50 | 52 | 67 | 275 | 93  | 8.7       | 10.4   | 10.0      | 11.7   |
| 125 | 5     | 170 | 50 | 56 | 76 | 340 | 125 | 11.1      | 15.8   | 11.1      | 15.8   |
| 150 | 6     | 179 | 50 | 56 | 76 | 340 | 125 | 14.5      | 18.6   | 14.5      | 18.6   |

### COMPONENTS



|   |                  | DN 50-150       | DN 50-100       |
|---|------------------|-----------------|-----------------|
| 1 | lever            | aluminium       | A351 CF8M       |
| 2 | trigger          | aluminium       | A351 CF8M       |
| 3 | spring           | stainless steel | stainless steel |
| 4 | disc positioning | aluminium       | A351 CF8M       |
| 5 | screws           | stainless steel | stainless steel |

### Gearboxes - coupling and dimensions



#### AB series

body: ductile iron GGG40  
 worm gears: steel  
 sector gear: ductile iron  
 shaft: steel  
 handwheel: steel  
 protection: IP67  
 T: -20 / +120 °C

*low/high  
temperature  
execution on  
request*

#### RTFE seated valve / fluid: H2O / T: 20°C

| DN  | "     | A   | B   | C   | D     | E   | F   | type   | kg wafer | kg lug |
|-----|-------|-----|-----|-----|-------|-----|-----|--------|----------|--------|
| 50  | 2     | 117 | 50  | 55  | 157.5 | 200 | 43  | AB150  | 5.7      | 7.9    |
| 65  | 2 1/2 | 120 | 50  | 55  | 157.5 | 200 | 43  | AB150  | 6.2      | 9.2    |
| 80  | 3     | 129 | 50  | 55  | 157.5 | 200 | 43  | AB150  | 7.0      | 9.8    |
| 100 | 4     | 160 | 50  | 55  | 157.5 | 200 | 43  | AB150  | 10.2     | 11.9   |
| 125 | 5     | 170 | 50  | 63  | 217   | 200 | 52  | AB215  | 13.6     | 18.3   |
| 150 | 6     | 179 | 50  | 63  | 217   | 200 | 52  | AB215  | 17       | 21.1   |
| 200 | 8     | 218 | 60  | 63  | 217   | 200 | 52  | AB215  | 25.5     | 46.1   |
| 250 | 10    | 257 | 80  | 88  | 282   | 300 | 71  | AB550  | 43.5     | 54.5   |
| 300 | 12    | 300 | 80  | 88  | 282   | 300 | 71  | AB550  | 58.5     | 70.5   |
| 350 | 14    | 328 | 100 | 102 | 322   | 500 | 105 | AB1250 | 105      | 132    |
| 400 | 16    | 387 | 100 | 102 | 322   | 500 | 105 | AB1250 | 129      | 162    |
| 500 | 20    | 451 | 100 | 126 | 425   | 600 | 130 | AB1950 | 232      | 282    |

#### INCONEL seated valve / fluid: H2O / T: 20°C

| DN  | "     | A   | B   | C   | D     | E   | F   | type       | kg wafer | kg lug |
|-----|-------|-----|-----|-----|-------|-----|-----|------------|----------|--------|
| 50  | 2     | 117 | 50  | 55  | 157.5 | 200 | 43  | AB150      | 5.7      | 7.9    |
| 65  | 2 1/2 | 120 | 50  | 55  | 157.5 | 200 | 43  | AB150      | 6.2      | 9.2    |
| 80  | 3     | 129 | 50  | 55  | 157.5 | 200 | 43  | AB150      | 7.0      | 9.8    |
| 100 | 4     | 160 | 50  | 55  | 157.5 | 200 | 43  | AB150      | 10.2     | 11.9   |
| 125 | 5     | 170 | 50  | 63  | 217   | 200 | 52  | AB215      | 13.6     | 18.3   |
| 150 | 6     | 179 | 50  | 63  | 217   | 200 | 52  | AB215      | 17.0     | 21.1   |
| 200 | 8     | 218 | 60  | 88  | 282   | 300 | 71  | AB550      | 30.5     | 40.5   |
| 250 | 10    | 257 | 80  | 93  | 282   | 400 | 86  | AB880      | 49       | 60     |
| 300 | 12    | 300 | 80  | 93  | 282   | 400 | 86  | AB880      | 64       | 76     |
| 350 | 14    | 328 | 100 | 102 | 322   | 500 | 105 | AB1250     | 105      | 132    |
| 400 | 16    | 387 | 100 | 126 | 425   | 600 | 143 | AB1950     | 139      | 172    |
| 500 | 20    | 451 | 100 | 126 | 398   | 600 | 143 | AB1950 PR4 | 245      | 295    |

### Pneumatic actuator

#### Features:

Max air pressure: **10 bar**  
 Temperature: **-20°C / +80°C**  
*on request:* **-50°C / +150°C**  
 torque at 5.6 Bar: **31 Nm / 3564 Nm**  
 Double travel stop  
 open/close: **±10°**

#### Operating media:

dry/clear air : P max 10 Bar

#### Temperature:

O-Rings NBR -20° C/+100° C  
 O-Rings FKM -15° C/+150° C  
 O-Rings Silicon -50° C/+ 80° C

#### Rotation:

90°

#### Regulation range:

+/- 10°

#### Lubrication For Life

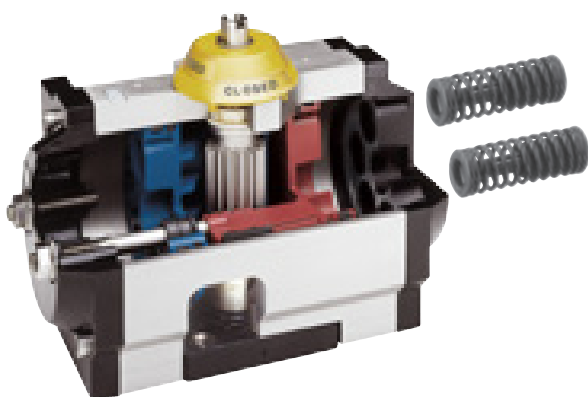
#### Flange:

ISO 5211/DIN 3337

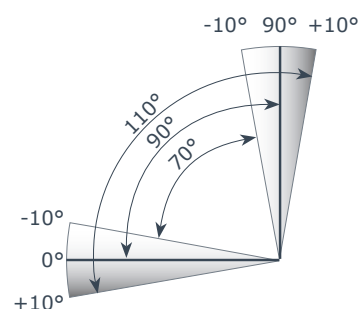
connection for solenoid valve,

switches box:

NAMUR VDI / VDE 3845



UT series actuators feature a bi-directional travel stop. Side located stops allow a ±10° adjustment in both closing and opening directions, so guarantee a range of adjustment between 70° and 110° of actuator stroke. Stops can be modified on request to allow higher closing/opening angles

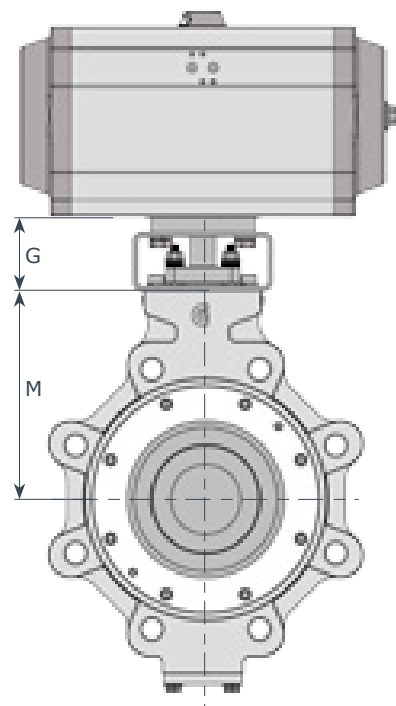


Fluid: H2O - T: 20° C - Air pressure: 5,5 Bar - Seat: RTFE

| DN  | M   | PN 10 |     |         |     | PN 16 |     |         |     | PN 20 / PN 25 |     |         |     |
|-----|-----|-------|-----|---------|-----|-------|-----|---------|-----|---------------|-----|---------|-----|
|     |     | DA    |     | SR      |     | DA    |     | SR      |     | DA            |     | SR      |     |
|     |     | mod.  | G   | mod.    | G   | mod.  | G   | mod.    | G   | mod.          | G   | mod.    | G   |
| 50  | 117 | UT 15 | 65  | UTS 25  | 65  | UT 20 | 65  | UTS 30  | 65  | UT 25         | 65  | UTS 35  | 65  |
| 65  | 120 | UT 20 | 65  | UTS 30  | 65  | UT 20 | 65  | UTS 30  | 65  | UT 25         | 65  | UTS 35  | 65  |
| 80  | 129 | UT 20 | 65  | UTS 30  | 65  | UT 25 | 65  | UTS 35  | 65  | UT 30         | 65  | UTS 40  | 65  |
| 100 | 160 | UT 20 | 65  | UTS 35  | 65  | UT 25 | 65  | UTS 40  | 65  | UT 35         | 65  | UTS 45  | 65  |
| 125 | 170 | UT 30 | 65  | UTS 45  | 65  | UT 35 | 65  | UTS 45  | 65  | UT 35         | 65  | UTS 50  | 65  |
| 150 | 179 | UT 35 | 65  | UTS 50  | 65  | UT 40 | 65  | UTS 50  | 65  | UT 45         | 65  | UTS 55  | 65  |
| 200 | 218 | UT 40 | 110 | UTS 50  | 110 | UT 45 | 110 | UTS 60  | 110 | UT 50         | 110 | UTS 65  | 100 |
| 250 | 257 | UT 50 | 200 | UTS 60  | 200 | UT 55 | 200 | UTS 65  | 200 | UT 60         | 200 | UTS 70  | 200 |
| 300 | 300 | UT 60 | 200 | UTS 70  | 200 | UT 60 | 200 | UTS 70  | 200 | UT 70         | 200 | UTS 75  | 200 |
| 350 | 328 | UT 60 | 200 | UTS 70  | 200 | UT 65 | 200 | UTS 75  | 200 | UT 70         | 200 | on req. | -   |
| 400 | 387 | UT 65 | 200 | UTS 70  | 200 | UT 70 | 200 | on req. | -   | UT 75         | 200 | on req. | -   |
| 500 | 451 | UT 70 | 200 | on req. | -   | UT 75 | 200 | on req. | -   | on req.       | -   | on req. | -   |

Fluid: H2O - T: 20° C - Air pressure: 5,5 Bar - Seat: INCONEL

| DN  | M   | PN 10 |     |        |     | PN 16   |     |         |     | PN 20 / PN 25 |     |         |     |
|-----|-----|-------|-----|--------|-----|---------|-----|---------|-----|---------------|-----|---------|-----|
|     |     | DA    |     | SR     |     | DA      |     | SR      |     | DA            |     | SR      |     |
|     |     | mod.  | G   | mod.   | G   | mod.    | G   | mod.    | G   | mod.          | G   | mod.    | G   |
| 50  | 117 | UT 20 | 65  | UTS 30 | 65  | UT 20   | 65  | UTS 35  | 65  | UT 25         | 65  | UTS 35  | 65  |
| 65  | 120 | UT 25 | 65  | UTS 35 | 65  | UT 25   | 65  | UTS 35  | 65  | UT 30         | 65  | UTS 40  | 65  |
| 80  | 129 | UT 25 | 65  | UTS 35 | 65  | UT 25   | 65  | UTS 35  | 65  | UT 35         | 65  | UTS 45  | 65  |
| 100 | 160 | UT 25 | 65  | UTS 35 | 65  | UT 30   | 65  | UTS 40  | 65  | UT 35         | 65  | UTS 45  | 65  |
| 125 | 170 | UT 35 | 65  | UTS 45 | 65  | UT 35   | 65  | UTS 50  | 65  | UT 40         | 65  | UTS 50  | 65  |
| 150 | 179 | UT 45 | 65  | UTS 50 | 65  | UT 45   | 65  | UTS 55  | 65  | UT 50         | 65  | UTS 60  | 65  |
| 200 | 218 | UT 45 | 110 | UTS 60 | 110 | UT 50   | 110 | UTS 60  | 100 | UT 60         | 110 | UTS 70  | 200 |
| 250 | 257 | UT 55 | 200 | UTS 70 | 200 | UT 60   | 200 | UTS 70  | 200 | UT 65         | 200 | UTS 70  | 200 |
| 300 | 300 | UT 65 | 200 | UTS 70 | 200 | UT 65   | 200 | UTS 70  | 200 | UT 70         | 200 | UTS 75  | 200 |
| 350 | 328 | UT 65 | 200 | UTS 70 | 200 | UT 70   | 200 | UTS 75  | 200 | UT 70         | 200 | on req. | -   |
| 400 | 387 | UT 70 | 200 | -      | -   | UT 75   | 200 | on req. | -   | on req.       | -   | on req. | -   |
| 500 | 451 | UT 75 | 200 | -      | -   | on req. | -   | on req. | -   | on req.       | -   | on req. | -   |



#### NOTE

**G dimension** can change depending on valve/actuator coupling.

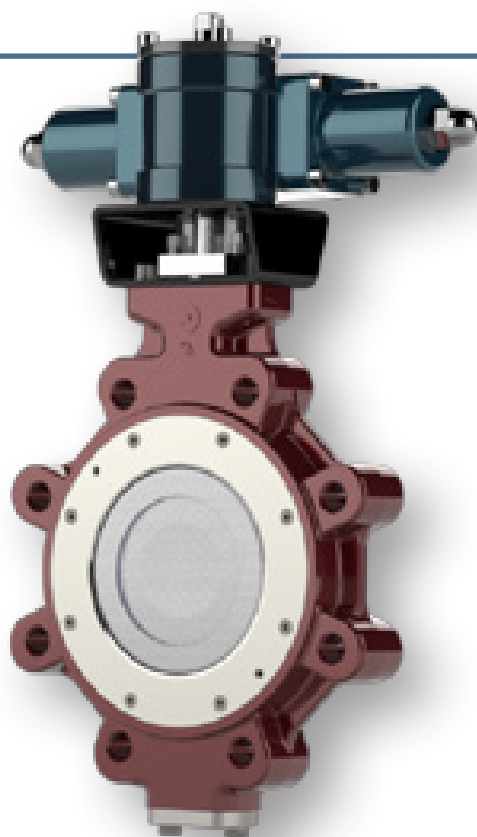
### Hydraulic actuator

- Technical features:
  - » ductile iron cast body
  - » steel rack and pinion
  - » NBR seats
- fluid material:
  - » hydraulic oil type : HPL DIN51524-2 / ISO 6743-4.  
Viscosity 15/200 cst
- working pressure: 10 - 120 bar
- working temperature: -20°C / +80°C

Compact design, 90° rotation  $\pm 5^\circ$ ,  
Travel adjustment in both direction  
of rotation, Flange ISO 5211,  
Double or single acting  
with spring return

### Accessories

- Manual emergency control with decluchable override or hydraulic pump
- Limit switch boxes available with a wide range of switches and position transmitters
- Hydraulic circuits with solenoid valves, electro-hydraulic supply system, accumulator, etc..., for valve operation and control.



### Fluid: H2O - T: 20° C - Seat: RTFE

| DN  | Oil pressure: 60Bar |         |        |         |               |         | Oil pressure: 120Bar |         |        |         |               |         |
|-----|---------------------|---------|--------|---------|---------------|---------|----------------------|---------|--------|---------|---------------|---------|
|     | PN 10               |         | PN 16  |         | PN 20 / PN 25 |         | PN 10                |         | PN 16  |         | PN 20 / PN 25 |         |
|     | DA                  | SR      | DA     | SR      | DA            | SR      | DA                   | SR      | DA     | SR      | DA            | SR      |
| 50  | H 28DA              | H 40SRA | H 28DA | H 40SRA | H 28DA        | H 40SRA | H 28DA               | H 40SRB | H 28DA | H 40SRB | H 28DA        | H 40SRB |
| 65  | H 28DA              | H 40SRA | H 28DA | H 40SRA | H 28DA        | H 40SRA | H 28DA               | H 40SRB | H 28DA | H 40SRB | H 28DA        | H 40SRB |
| 80  | H 28DA              | H 40SRA | H 28DA | H 40SRA | H 28DA        | H 40SRA | H 28DA               | H 40SRB | H 28DA | H 40SRB | H 28DA        | H 40SRB |
| 100 | H 28DA              | H 40SRA | H 28DA | H 40SRA | H 28DA        | H 50SRA | H 28DA               | H 40SRB | H 28DA | H 40SRB | H 28DA        | H 40SRB |
| 125 | H 28DA              | H 50SRA | H 40DA | H 50SRA | H 40DA        | H 50SRA | H 28DA               | H 40SRB | H 28DA | H 40SRB | H 28DA        | H 40SRB |
| 150 | H 40DA              | H 50SRA | H 40DA | H 63SRA | H 50DA        | H 63SRA | H 28DA               | H 40SRB | H 28DA | H 50SRB | H 40DA        | H 50SRB |
| 200 | H 50DA              | H 63SRA | H 50DA | H 63SRA | H 63DA        | H 80SRA | H 40DA               | H 50SRB | H 40DA | H 50SRB | H 50DA        | H 63SRB |
| 250 | H 50DA              | H 80SRA | H 63DA | H 80SRA | H 63DA        | -       | H 50DA               | H 63SRB | H 50DA | H 63SRB | H 50DA        | H 80SRB |
| 300 | H 63DA              | -       | H 63DA | -       | H 80DA        | -       | H 50DA               | H 80SRB | H 50DA | H 80SRB | H 63DA        | H 80SRB |
| 350 | H 80DA              | -       | H 80DA | -       | -             | -       | H 63DA               | H 80SRB | H 63DA | -       | H 80DA        | -       |
| 400 | H 80DA              | -       | -      | -       | -             | -       | H 80DA               | H 80SRB | H 80DA | -       | H 80DA        | -       |
| 500 | -                   | -       | -      | -       | -             | -       | H 80DA               | -       | H 80DA | -       | -             | -       |

### Fluid: H2O - T: 20° C - Seat: INCONEL

| DN  | Oil pressure: 60Bar |         |        |         |               |         | Oil pressure: 120Bar |         |        |         |               |         |
|-----|---------------------|---------|--------|---------|---------------|---------|----------------------|---------|--------|---------|---------------|---------|
|     | PN 10               |         | PN 16  |         | PN 20 / PN 25 |         | PN 10                |         | PN 16  |         | PN 20 / PN 25 |         |
|     | DA                  | SR      | DA     | SR      | DA            | SR      | DA                   | SR      | DA     | SR      | DA            | SR      |
| 50  | H 28DA              | H 40SRA | H 28DA | H 40SRA | H 28DA        | H 40SRA | H 28DA               | H 40SRB | H 28DA | H 40SRB | H 28DA        | H 40SRB |
| 65  | H 28DA              | H 40SRA | H 28DA | H 40SRA | H 28DA        | H 50SRA | H 28DA               | H 40SRB | H 28DA | H 40SRB | H 28DA        | H 40SRB |
| 80  | H 28DA              | H 40SRA | H 28DA | H 40SRA | H 40DA        | H 50SRA | H 28DA               | H 40SRB | H 28DA | H 40SRB | H 28DA        | H 40SRB |
| 100 | H 28DA              | H 40SRA | H 28DA | H 50SRA | H 40DA        | H 50SRA | H 28DA               | H 40SRB | H 28DA | H 40SRB | H 28DA        | H 40SRB |
| 125 | H 40DA              | H 50SRA | H 40DA | H 63SRA | H 40DA        | H 63SRA | H 28DA               | H 40SRB | H 28DA | H 50SRB | H 28DA        | H 50SRB |
| 150 | H 50DA              | H 63SRA | H 50DA | H 63SRA | H 50DA        | H 80SRA | H 40DA               | H 50SRB | H 40DA | H 50SRB | H 40DA        | H 63SRB |
| 200 | H 50DA              | H 80SRA | H 50DA | H 80SRA | H 63DA        | -       | H 40DA               | H 50SRB | H 50DA | H 63SRB | H 50DA        | H 80SRB |
| 250 | H 63DA              | -       | H 63DA | -       | H 80DA        | -       | H 50DA               | H 63SRB | H 50DA | H 80SRB | H 63DA        | H 80SRB |
| 300 | H 80DA              | -       | H 80DA | -       | -             | -       | H 63DA               | H 80SRB | H 63DA | -       | H 63DA        | -       |
| 350 | H 80DA              | -       | -      | -       | -             | -       | H 63DA               | -       | H 63DA | -       | H 80DA        | -       |
| 400 | -                   | -       | -      | -       | -             | -       | H 80DA               | -       | H 80DA | -       | -             | -       |
| 500 | -                   | -       | -      | -       | -             | -       | -                    | -       | -      | -       | -             | -       |



## MORE THAN 30 YEARS OF HIGH QUALITY EXPERIENCE

Gibson Italia can now boast of more than 30 years of experience in manufacturing of industrial valves.

In these 30 years we have designed and manufactured in our facilities in Italy butterfly valves and check valves, for the most different industrial applications.

We export our products all over the world always providing our customers with the best assistance during all the phases: design, installation, maintenance.

### MARKET SEGMENTS

Marine  
Water Treatment  
Pulp & Paper  
Power Plant  
Nuclear Plant  
HVAC  
Chemical & Petrochemical  
Powder Conveying Systems  
Food & Beverage

### APPLICATIONS

Steam isolation - Vacuum service - Refining  
Cooling Water systems - Metallurgical processes  
Powder transportation & storage  
Oil field recovery - Liquid natural gas  
Steam service - Steam Turbine  
Saltwater Service - District heating & cooling  
Hot Air & Smokes  
Chemicals storage & transportation  
Food & Beverage processes

### DEPARTMENTS

- RESEARCH & DEVELOPMENT
- DESIGN
- CUSTOMIZATION
- PRODUCTION & LOGISTIC
- SALES & MARKETING
- QUALITY CONTROL
- CERTIFICATIONS
- PACKING AND SHIPPING
- AFTER SALES SUPPORT

### WIDE RANGE OF PRODUCTS

Very large choice of materials including valves of every alloy of carbon or stainless steel, bronze, aluminium, as well as with PTFE or Polypropylene.

We manufacture rubber seated valves with many elastomer types (EPDM, NBR, FKM, Silicone, Carboxidate among others), as well as PTFE, RTFE seated valves with many different coatings such as Halar, Rilsan, PFA, Chenisil, etc.

We can offer a total assistance:

- before selling we can start from dimensioning the valves and actuators, make selection of materials for all parts upon knowing the specification, prepare all types of drawings etc.
- after selling we make final documentation, provide installation supervision, undertake commissioning etc.

#### BUTTERFLY VALVES

Rubber Seated  
PTFE Seated  
High Performance  
Damper Valves

#### ACTUATORS & OPTIONS

Pneumatic - Electric - Hydraulic

#### CONTROL SYSTEMS

#### CUSTOMIZED VALVES

#### CHECK VALVES

Disc type  
Swing type  
Dual plate

### CERTIFICATIONS

